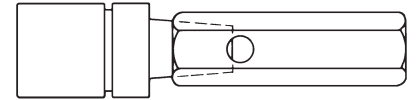


# Progressive Cylindrical Plug Gages

## Taperlock Style

SIZE ABOVE – INCLUDING	CLASS	TOL.	MEMBER LENGTH	GO LENGTH	NO GO LENGTH	HANDLE #
.105 to .150 2.67mm to 3.81mm	XX	.00002	23/32"	3/8"	7/32"	00
	X	.00004				00
	Y	.00007				00
	Z	.00010				00
.150 to .230 3.81mm to 5.84mm	XX	.00002	13/16"	13/32"	9/32"	0
	X	.00004				0
	Y	.00007				0
	Z	.00010				0
.230 to .365 5.84mm to 9.27mm	XX	.00002	1-3/16"	3/4"	5/16"	1
	X	.00004				1
	Y	.00007				1
	Z	.00010				1
.365 to .510 9.27mm to 12.95mm	XX	.00002	1-1/2"	1"	3/8"	2
	X	.00004				2
	Y	.00007				2
	Z	.00010				2
.510 to .825 12.95mm to 20.96mm	XX	.00002	1-7/8"	1-1/4"	1/2"	3
	X	.00004				3
	Y	.00007				3
	Z	.00010				3
.825 to 1.135 20.96mm to 28.83mm	XX	.00003	2-1/8"	1-3/8"	5/8"	4
	X	.00006				4
	Y	.00009				4
	Z	.00012				4
1.135 to 1.510 28.83mm to 38.35mm	XX	.00003	2-3/8"	1-1/2"	3/4"	5
	X	.00006				5
	Y	.00009				5
	Z	.00012				5



The Progressive Style is a Single End Gage having GO and NO GO members combined to make complete inspection of a hole possible with one insertion.

### Direction of Tolerances

GO – Unilateral (Plus)  
NO GO – Unilateral (Minus)

**Chrome and Carbide  
also available**

## Trilock Style

SIZE ABOVE – INCLUDING	CLASS	TOL.	MEMBER LENGTH	GO LENGTH	NO GO LENGTH	HANDLE #
1.510 to 2.010 38.35mm to 51.05mm	XX	.00004	2-7/8"	1-7/8"	7/8"	5-1/2
	X	.00008				5-1/2
	Y	.00012				5-1/2
	Z	.00016				5-1/2
2.010 to 2.510 51.05mm to 63.75mm	XX	.00004	3"	2"	7/8"	6
	X	.00008				6
	Y	.00012				6
	Z	.00016				6
2.510 to 3.510 63.75mm to 89.15mm	XX	.00005	3"	2"	7/8"	7
	X	.00010				7
	Y	.00015				7
	Z	.00020				7
3.510 to 4.510 89.15mm to 114.55mm	XX	.00005	3-1/8"	2-1/8"	7/8"	7
	X	.00010				7
	Y	.00015				7
	Z	.00020				7

**CALL SWANSON FOR  
PRICING**

### How to Order

Please specify:

1. Quantity desired.
2. Exact diameter(s).
3. Tolerance.
5. Handles
6. Marking.